



## KEY FIGURES

Since  
1969

Multi-sector Expertise  
at your service

31 M€

Turnover



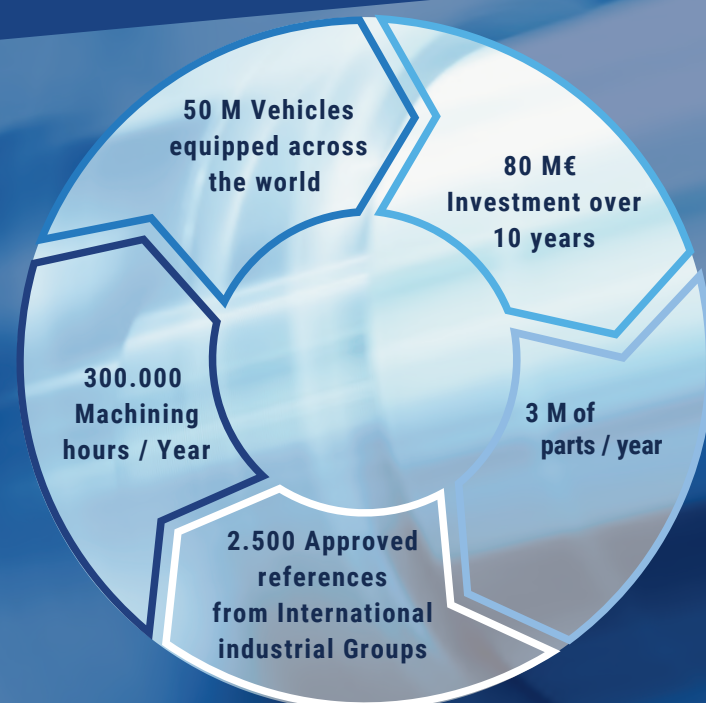
## OUR TEAMS

200 Multi-skilled Collaborators  
Supporting Your Projects

5 Production & Engineering sites  
(France - China)



## PRODUCTIVITY



# Capabilities & Expertise

## Aluminum Foundries



### Prototyping & small series

*Multiple cavity parts,  
flawless from the 1st pouring*

### Capacities

Virtual Foundry Laboratory  
Sand molds 3D printer  
3 automated pouring lines  
8 Cold Box process lines  
4 Croning process lines  
Heat treatment  
Tribofinishing

## Machining Assembly



### Small, medium & large series

*High added-value parts  
Complex subassemblies*

*Aluminum  
Steel, Stainless Steel, Superalloys*

### Capacities

4.0 Factory : unit traceability  
MES, APS, CMMS  
2 high pressure washing centers  
59 4 & 5 axis machining lines  
2 5-axis machining centers  
with turning axis  
14 multi-axis lathes

## Structure Welding



### Large format & complex geometric structure parts

*High added-value parts*

*Steel, Stainless Steel, Superalloys*

### Capacities

20 TIG, MIG, MAG welding stations  
1 Laser cutting machine  
1 Digital folding press  
1 Rolling machine

## Services



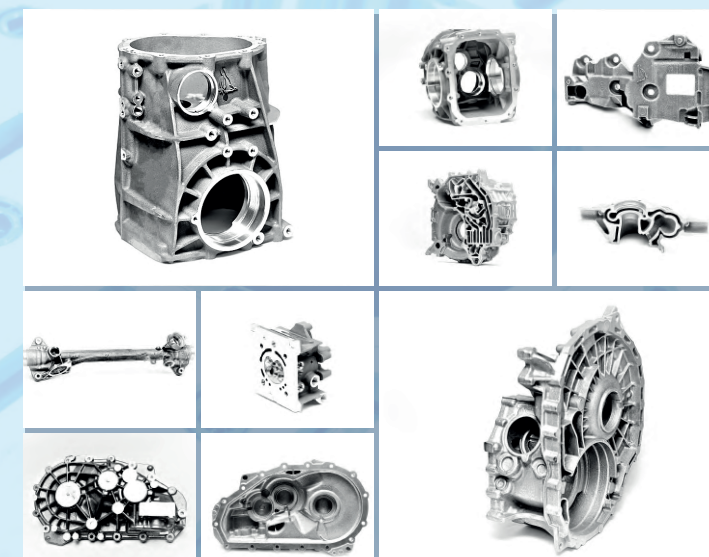
### Project support

*Co-Design - Engineering*

### Quality

Tomography - X-Ray  
Automated 3D control  
Endoscopic control  
Leak test  
Particulate cleanliness laboratory  
COFREND2 in PT - ultrasound  
Magnetoscopy

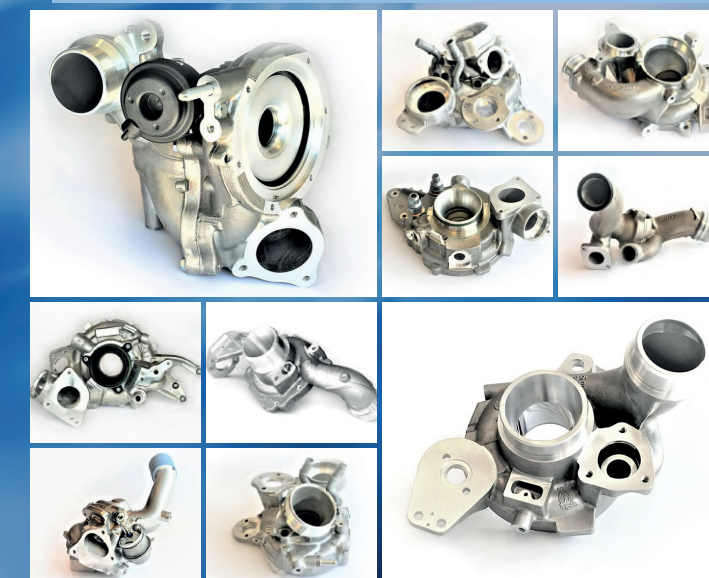
## PROTOTYPES & SMALL SERIES



## MEDIUM SERIES



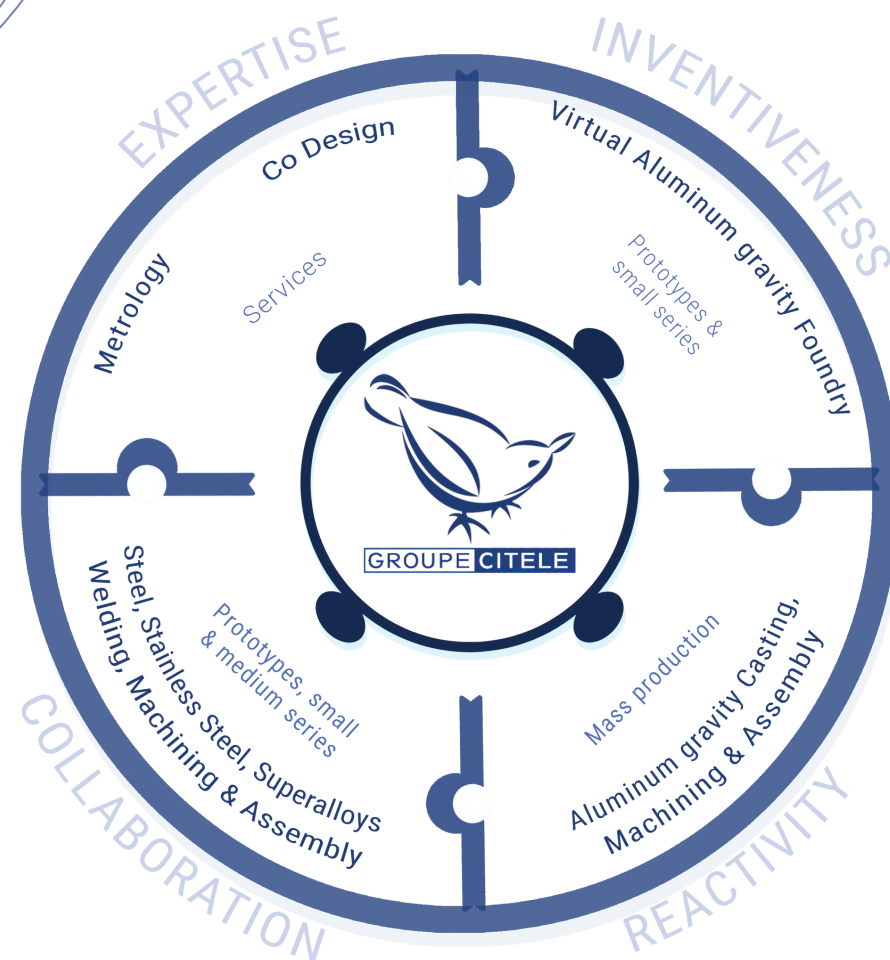
## LARGE SERIES





# CITELE

## THE BIRD PACKAGE



"An agile approach  
that combines  
complex skills to  
**Support Your Project**  
from its genesis  
to its completion."



Our Certifications



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# GROUPE C

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Railway

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They trust us :



RENAULT  
Passion for life



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