



GROUPE CITELE

France - Hungary - China

Creators of Solutions

Automotive

Railway

Energy

Aviation

Your Industrial Projects

They trust us :



STELLANTIS

IHI ALSTOM



KEY FIGURES

52
Years

of Multi-sector Expertise
at your service

43 M€

Turnover



OUR TEAMS

400 Multi-skilled Collaborators
Supporting Your Projects

6 Production & Engineering sites
(France - Hungary - China)



PRODUCTIVITY

50 M Vehicles
equipped across
the world

80 M€
Investment over
10 years

300.000
Machining
hours / Year

3.000 T of
Aluminum
transformed /
year

2.500 Approved
references
from International
Industrial Groups

Capabilities & Expertise

Aluminum Foundries



Prototyping & small series

*Multiple cavity parts,
flawless from the 1st pouring*

Mass production

Gravity casting foundry

Capacities

Virtual Foundry Laboratory
Sand segments 3D printer
3 automated pouring lines
8 Cold Box process lines
4 Croning process lines
Heat treatment
Tribofinishing

Machining Assembly



Small, medium & large series

*High added-value parts
Complex subassemblies*

*Aluminum
Steel, Stainless Steel, Superalloys*

Capacities

4.0 Factory : unit traceability
MES, APS, CMMS
2 high pressure washing centres
59 4 & 5 axis machining lines
2 5-axis machining centres
with turning axis
14 multi-axis lathes

Structure Welding



Large format & complex geometric structure parts

High added-value parts

Steel, Stainless Steel, Superalloys

Capacities

20 TIG, MIG, MAG welding stations
1 Laser cutting machine
1 Digital folding press
1 Rolling machine

Services



Metrology laboratory

*Magnetoscopy
Perimeter 17025 : dimensional,
torque, electricity, temperature,
hygrometry, force, pressure*

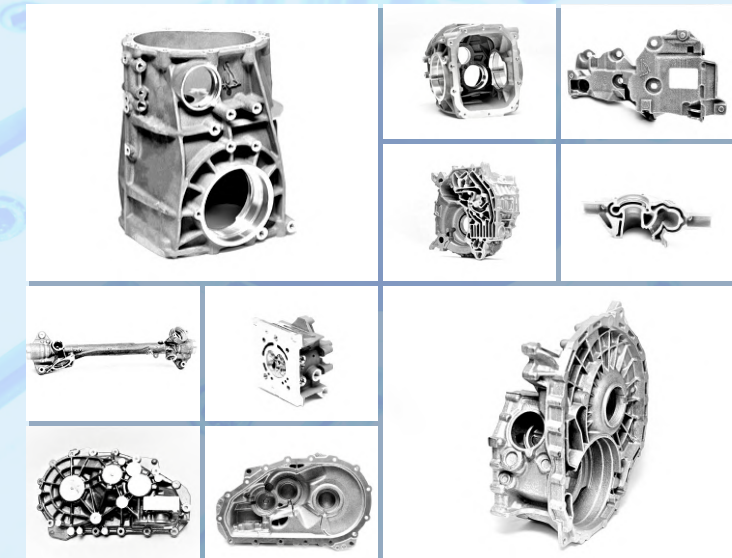
Project support

Co-Design - Engineering

Quality

Tomography - X-Ray
Automated 3D control
Endoscopic control
Leak test
Particulate cleanliness laboratory
COFREND2 in PT - ultrasound

PROTOTYPES & SMALL SERIES



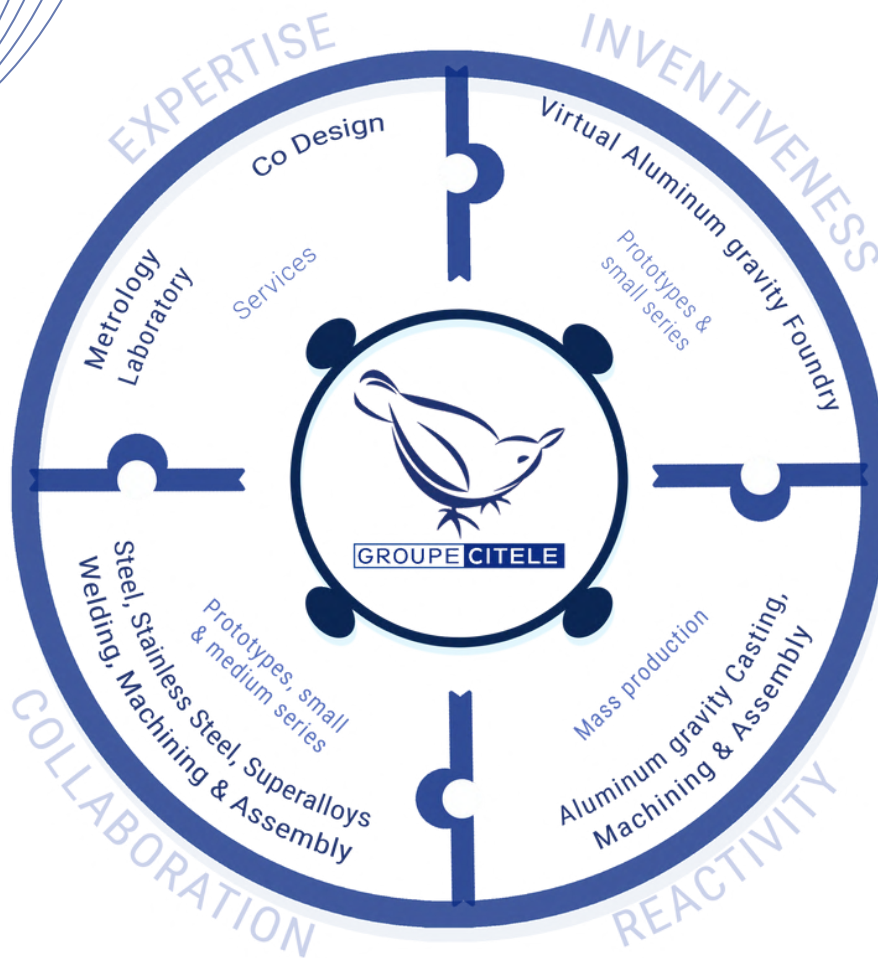
MEDIUM SERIES



LARGE SERIES



THE BIRD PACKAGE



"An agile approach that combines complex skills to **Support Your Project from its genesis to its completion.**"



Our Certifications



Contact

CITELE GROUP

Come visit our new website !



www.groupe-citele.com



SICTA



CITELE INDUSTRIE



Fonderie Rapide Belfortaine - FRB



GROUPE CITELE : Impasse de la Sittelle - F-90300 Offemont
Tél: +33 (0)3 84 58 45 00 - E-Mail : contact@citele.fr